

**We produce
satisfaction.**

1

Developing ideas

Are you looking to build the best machine possible and already have some initial ideas? Then let's get these down on paper, starting with small innovative details and stretching all the way to completely new machines. Working together, we will develop an intelligent and sustainable concept that is perfectly aligned with your specific requirements.

2

Drafting concepts

We welcome the challenges of your machine tasks. We will support you with our comprehensive expertise and provide you with valuable concepts to make your machine innovations a reality. We take a holistic view of each motion and control function and develop consistent, end-to-end drive and automation solutions for you - keeping everything as easy as possible and as extensive as necessary.

Lenze makes many things easy for you.

With our motivated and committed approach, we work together with you to create the best possible solution and set your ideas in motion - whether you are looking to optimize an existing machine or develop a new one. We always strive to make things easy and seek perfection therein. This is anchored in our thinking, in our services and in every detail of our products. It's as easy as that!

3

Implementing solutions

Our easy formula for satisfied customers is to establish an active partnership with fast decision-making processes and an individually tailored proposal. It's as easy as that. We have been applying this principle for many years to meet the ever more specialized customer requirements in the field of machine engineering.

4

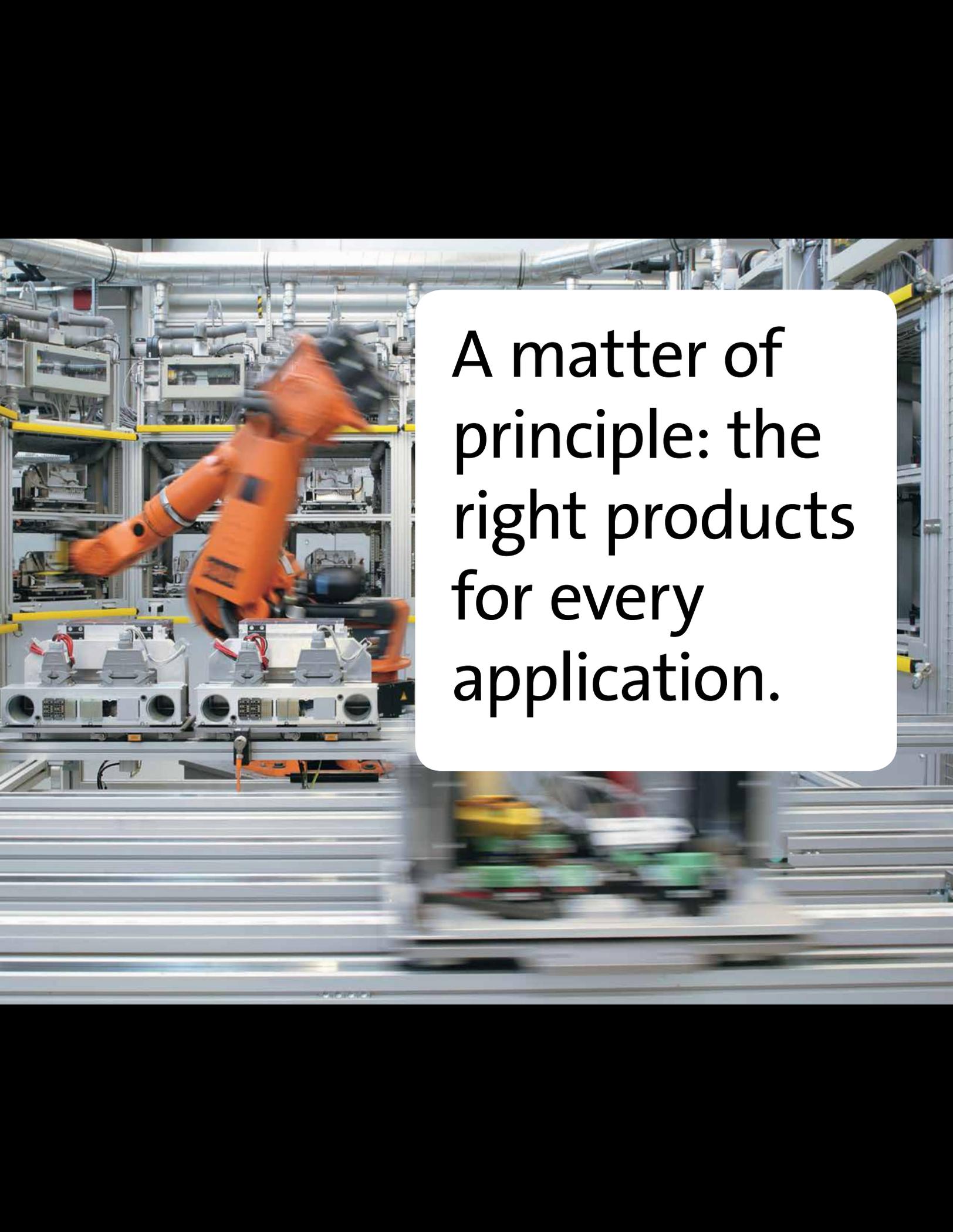
Manufacturing machines

Functional diversity in perfect harmony: as one of the few full-range providers in the market, we can provide you with precisely those products that you actually need for any machine task – no more and no less. Our L-force product portfolio, a consistent platform for implementing drive and automation tasks, is invaluable in this regard.

5

Ensuring productivity

Productivity, reliability and new peak performance on a daily basis – these are our key success factors for your machine. After delivery, we offer you proactive service concepts to ensure continued safe operation. The primary focus here is on technical support, based on the excellent application expertise of our highly skilled and knowledgeable aftersales team.

An industrial robot arm, colored orange and black, is shown in motion within a factory environment. The robot is positioned over a workbench with various mechanical components. The background features a complex network of pipes, conduits, and structural elements, typical of a modern manufacturing plant. The lighting is bright and even, highlighting the metallic surfaces and the robot's joints. The overall scene conveys a sense of precision and automation in industrial production.

A matter of principle: the right products for every application.

Controlling and visualizing events	Automating and visualizing machine modules	Automating and visualizing machines
Visualization	Controllers	Time and event-controlled motion
Speed and torque-controlled motion		
Position-controlled single-axis and multi-axis motion		

Inverters	Motors	Gearboxes
Mains operation	Inverter operation	Servo inverter operation
Inverters		
Motors		
Gearboxes		

Controlling
made easy
in any
situation.

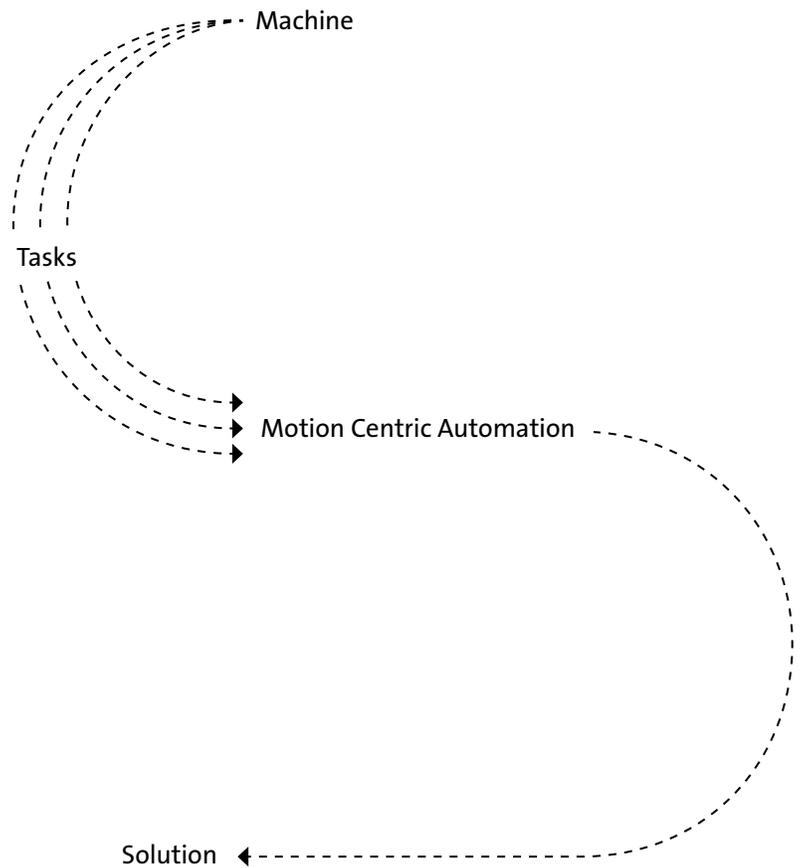
From event-controlled to full machine automation, our portfolio of visualization and controlling components offers all the right products for modern system solutions.

Perfectly adapted to downstream drive solutions, they are the embodiment of Lenze's extensive machine know-how and its benefits.

But what does this mean for you? It allows you to quickly recognize which products represent the best solution for your own specific requirements.

The results are clear:

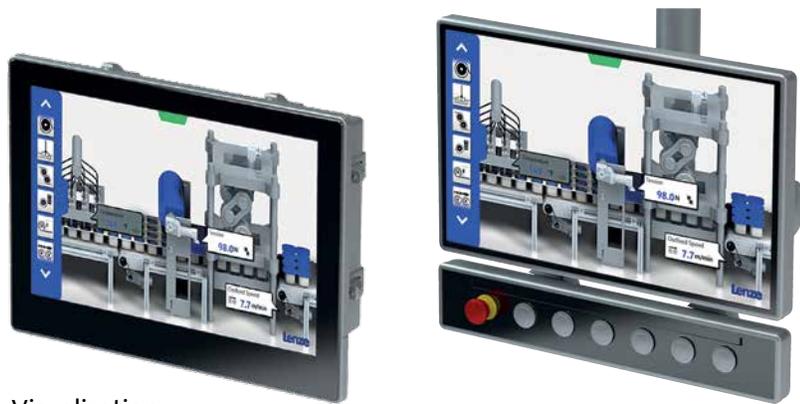
- Coordinated interfaces
- Optimized runtimes
- Compact engineering



Faster switching, better response.



The full benefit of the Lenze L-force product portfolio can be exploited using our controls, providing you with powerful automation products. From modern visualization with panel PCs or monitors through to powerful panels and cabinet controllers – you are sure to find the right solution for your application.



Visualization



Panel and Cabinet Controllers

Visualization



Screen diagonal	17.3 in (43.9 cm)	24 in (61 cm)	13.3 in (33.8 cm)	15.4 in (39.1 cm)	21.5 in (54.6 cm)	17.3 in (43.9 cm)	24 in (61 cm)	
Resolution	1920 x 1080		1280 x 800	1280 x 800	1920 x 1080	1920 x 1080		
Touch	Capacitive glass surface, multi-touch							
Processor type	Intel® Celeron 1.5 GHz or Intel® Core i5 2.7 GHz							
Graphics processor	Intel® HD Graphics or Intel® HD Graphics 4600							
Interfaces								
COM (RS232)			1					
USB 3.0/2.0	-/3		2/2 on rear				2/1	
Ethernet (10/100/1000 Mbit/s)			3				2	
HDMI/Display port	1/1							
Degree of protection								
front/rear			IP65/IP20					
on all sides	IP65						IP65	

Panel and Cabinet Controllers

	c300	p300			3200C	p500		
								
Screen diagonal		4.3 in (10.9 cm)	7 in (17.8 cm)	10.4 in (26.4 cm)		7 in (17.8 cm)	10.4 in (26.4 cm)	15 in (38.1 cm)
Processor type		ARM Cortex A8 800 MHz			Intel® Atom™ 1.46 GHz Intel® Atom™ 1.75 GHz Intel® Atom™ 1.91 GHz	Intel® Atom™ 1.75 GHz		
No cooling fan	ARM Cortex A8 800 MHz	ARM Cortex A8 800 MHz			Intel® Atom™ 1.46 GHz Intel® Atom™ 1.75 GHz Intel® Atom™ 1.91 GHz	Intel® Atom™ 1.75 GHz		
Application credit	Licence to use Lenze FAST							
Memory								
SD card	512 MB	512 MB			≥512 MB	≥512 MB		
RAM	512 MB	512 MB			2 GB	2 GB		
Flash memory	2 GB	2 GB			4 GB	4 GB		
Interfaces								
Ethernet	1	1			2	2		
EtherCAT	1	1			1	1		
CAN	1	1						
USB	1	1			3	2		
Resolution (pixels)		480 x 272	800 x 480	800 x 600		800 x 480	800 x 600	1024 x 768
Option	PROFINET Device	PROFINET Device			CANopen PROFIBUS Master/Slave PROFINET Device EtherNet Adapter RS232/RS485	CANopen PROFIBUS Slave PROFINET Device EtherNet Adapter RS232/RS485		
Touch								
		Resistive				Resistive		
Retain memory size								
	128 KB	128 KB			60 KB	1,024 KB	1,024 KB	

Three lines
for greater
freedom.

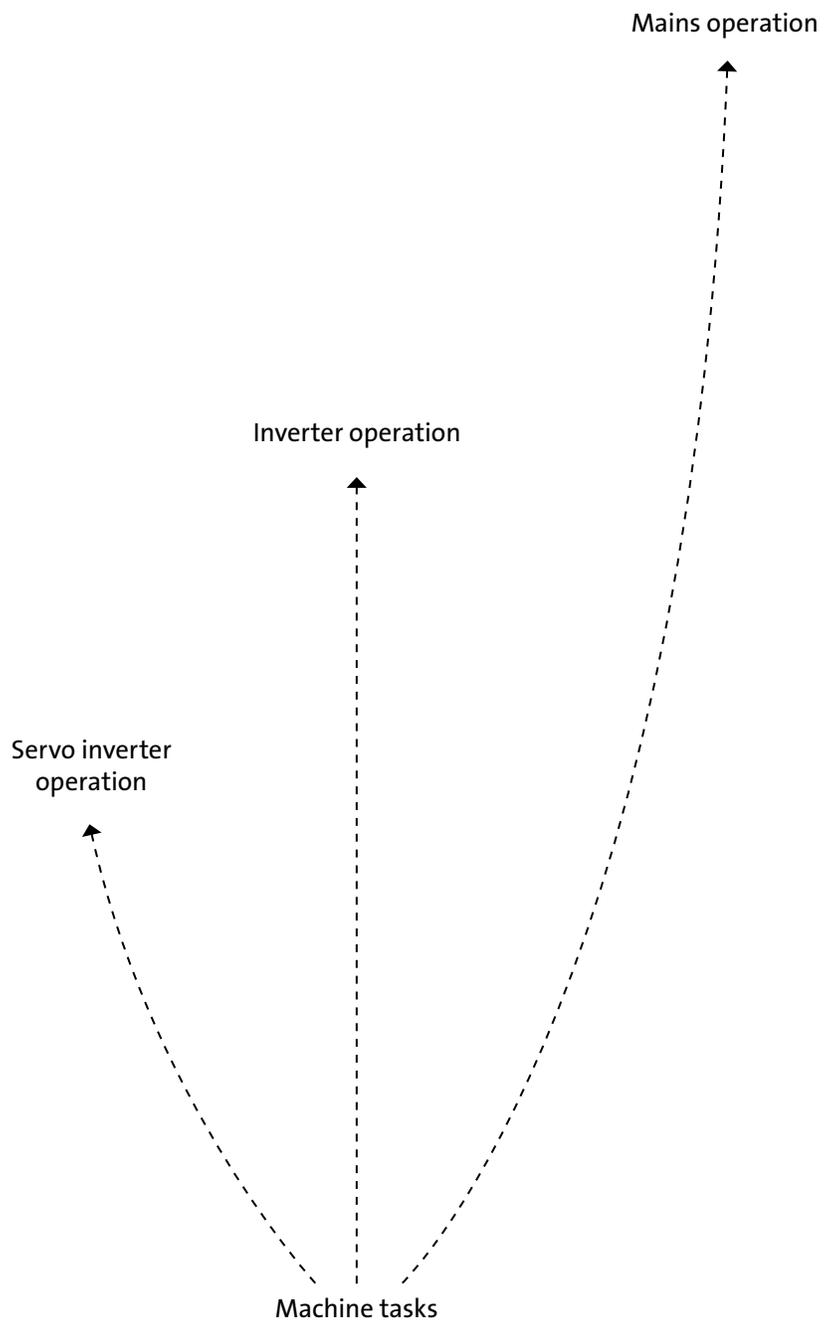
As easy as can be: you can select the right products to meet your requirements based on our three lines. Base-Line is the ideal solution for time and event-controlled motion, State-Line is perfectly suited to speed and torque-controlled motion and High-Line is the ideal solution for position-controlled single axis and multi-axis motion. This greatly simplifies your product selection process, allowing you to focus your full attention on your key tasks – while we take care of everything else.

But what does this mean for you? It allows you to quickly recognise which products represent the best solution for your own specific requirements.

Powerful products with a major impact:

- easy handling
- high quality and durability
- reliable technologies in tune with the latest developments

Lenze products are subjected to strict and thorough tests in our dedicated test laboratory. This allows us to guarantee you consistent quality and a long service life. In addition to this, our five logistics centres ensure global availability and fast delivery of the Lenze products you select. It's that easy!



Inverters: simply indispensable.



In many applications, modern inverters are the key component of a cleverly designed solution. They are true masters when it comes to open- and closed-loop control of motors. Lenze's inverters are scalable and always offer you the right solution for speed and torque-controlled motion and for position-controlled single- and multi-axis motion, perfectly tailored to your own specific requirements.



Decentralized inverters



Cabinet inverters



Cabinet servo inverters

Cabinet inverters

	Inverter i500	Inverter Drives SMV IP31	Inverter Drives 8400 HighLine
Power range			
Single phase	0.33 to 3 Hp (0.25 to 2.2 kW)	0.33 to 3 Hp (0.25 to 2.2 kW)	0.33 to 3 Hp (0.25 to 2.2 kW)
Three-phase	0.50 to 100 Hp (0.37 to 75 kW)	0.50 to 60 Hp (0.37 to 45 kW)	0.50 to 60 Hp (0.37 to 45 kW)
Output current			
Single phase	1.7 to 9.6 A	1.7 to 9.6 A	1.7 to 9.5 A
Three-phase	1.3 to 150 A	1.1 to 88 A	1.3 to 89 A
Voltage range			
Single phase	170 to 264 V	90 to 264 V	180 to 264 V
Three-phase	340 to 528 V	170 to 660 V	320 to 550 V
Approvals	CE, UL, CSA, EAC, RoHS, IE2 in accordance with EN50598-2	CE, cUL, EAC, C-Tick, RoHS, NEMA 1, NEMA 4x	CE, UL, CSA, EAC, RoHS
Degree of protection	IP20	IP31	IP20
Types of motor control			
V/f control	●	●	●
Vector control (encoderless)	●	●	●
Vector control (with encoder)	●		●
VFC eco	●		●
Inputs/outputs			
Analog input/output	● (2/1)	● (2/1)	● (2/2)
Digital input/output	● (5/1)	● (4/1)	● (8/4)
Relay output	●	● (1)	●
Speed feedback			● (HTL)
Encoder output	●		●
PTC and/or KTY	● (PTC)		● (PTC)
Fieldbuses			
AS-Interface			
CAN bus	□	□	●
DeviceNet		□	
EtherCAT	□		□
Ethernet Powerlink			□
Ethernet IP	□	□	□
INTERBUS			□
LECOM		□	
Modbus (RTU/RS485)	□	● (≥15 Hp)	
PROFIBUS	□	□	□
PROFINET	□		□
Safety technology			
Safe torque off (STO)	□		□
Scalable safety functions			
Ideally suited to	Transverse loaders or palletizers in the field of intralogistics, extruders in the plastics industry and filling systems in the packaging industry.	Rotary tables in the field of intralogistics, production lines in the food industry and industrial manufacturing.	Rotary indexing tables or warehouse systems in the field of intralogistics, bag form, fill, and seal machines in the packaging sector, rolling and sliding door drives.

One thing is certain: you need to be able to rely on your motors. They convert electrical energy into mechanical energy and, therefore, are the central drive component in your machine. Since they play such an important part, we offer you motors with optimum drive behavior and application-oriented options. A fast and reliable solution.



Servo motors



Inverter-operated three-phase AC motors



Mains-operated three-phase AC motors

Three-phase AC motors

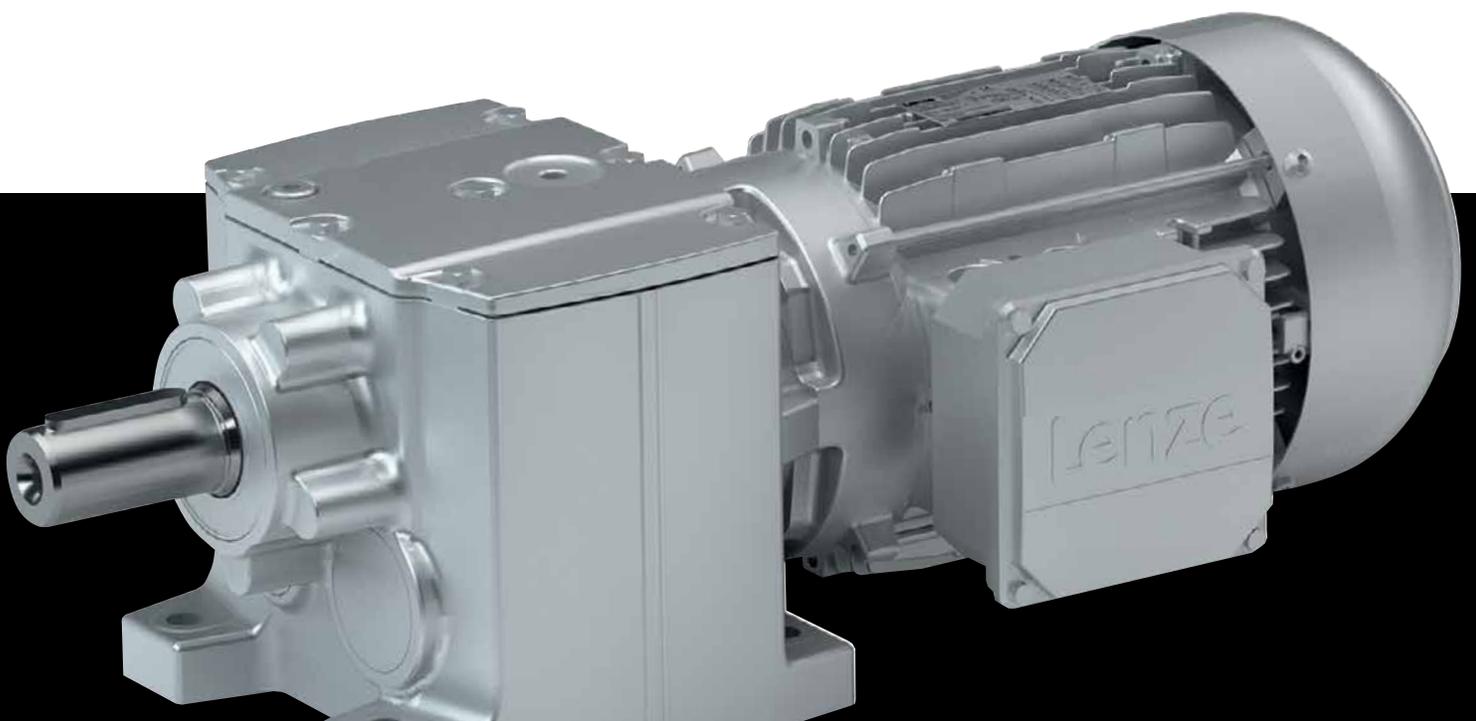
	Mains-operated three-phase AC motors	Lenze Smart Motor m300	Inverter-operated three-phase AC motors	MF three-phase AC motors
				
Power range	0.08 to 60 Hp (0.06 to 45 kW)		0.16 to 60 Hp (0.119 to 45 kW)	0.75 to 30 Hp (0.55 to 22 kW)
Rated torque	3.8 to 2566.7 lb-in (0.43 to 289.9 Nm)	15 to 44 lb-in (1.75 to 5.0 Nm)	7.08 x 2567 lb-in (0.8 to 290 Nm)	13.5 to 524 lb-in (1.53 to 59.2 Nm)
Efficiency class	IE1,2,3		IE1,2,3	
Setting range	Mains operation	Mains operation	1 : 17.5	1 : 24
Axis height	56, 63, 71, 80, 90, 100, 112, 132, 160, 180, 200, 225	63, 80	63, 71, 80, 90, 100, 112, 132, 160, 180, 200, 225	63, 71, 80, 90, 100, 112, 132
Number of different frame sizes available	12	2	15	62 [7]
Degree of protection	IP54/IP55 and IP65/IP66	IP54/IP55	IP54/IP55 and IP65/IP66	IP54/IP55 and IP65/IP66
Mass inertia	Medium	Medium	Medium	Medium
Overload capability	Medium	High	Medium	Medium
Power density	Medium	Medium	Medium	High
Cooling				
Forced-ventilated			<input type="checkbox"/>	<input type="checkbox"/>
Naturally ventilated				
Integrated cooling	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
Feedback				
Resolver			<input type="checkbox"/>	<input type="checkbox"/>
Incremental encoder			<input type="checkbox"/>	<input type="checkbox"/>
SinCos encoder			<input type="checkbox"/>	<input type="checkbox"/>
Brake				
Spring-applied brake	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Permanent magnet brake				
Electronic nameplate				
Ideally suited to	Applications with a constant speed in mains-operated mode.	Applications in the field of horizontal materials handling that are operated at constant speed but require high starting torque. Selecting the speed directly allows the number of different versions to be reduced.	Mains and inverter operation, for universal use in the field of machine building and systems engineering.	Applications which require moderate dynamic performance and a wide setting range despite limited assembly space.

● = standard □ = option ▲ = version

Servo motors

MCA asynchronous servo motors	MQA asynchronous servo motors	MCM synchronous servo motors	MCS synchronous servo motors
			
1.38 to 93.07 Hp (1.03 to 69.4 kW)	14.2 to 80.7 Hp (10.6 to 60.2 kW)	0.255 to 3.35 Hp (0.19 to 2.5 kW)	0.33 to 34.9 Hp (0.25 to 26 kW)
17.7 x 2478 lb-in (2 to 280 Nm)	584 x 2275 lb-in (66 to 257 Nm)	5.3 x 70.8 lb-in (0.6 to 8 Nm)	4.4 to 637 lbs-in (0.5 to 72 Nm)
100, 130, 140, 170, 190, 210, 200, 220, 260	200, 220, 260	60, 90, 120	60, 90, 120, 140, 190
9	3	3	44 [5]
IP23/IP54/IP65	IP23	IP54	IP54/IP65
Low	Low	Low	Low
Very high	Very high	High	Very high
High	Very high	High	Very high
▲ (200, 220, 260)	●		□
●		●	●
□	□	□	□
▲ (200, 220, 260)	□		□
□	□	□	□
□	□	□	□
Environments which require compact units and a high degree of intrinsic operational reliability.	Applications with high motor loads.	Applications which require high dynamic performance, precision and compact dimensions.	Applications which require the highest degree of dynamic performance, precision and compact dimensions.

Gearboxes: robust power packages.



One single motor alone is not a universal solution to all applications. After all, many applications require low speed and high torque, and your machine may need a right-angle drive. The robust, efficient industrial gearboxes from Lenze can handle even the toughest of machine tasks. If you require couplings, locking bushes or other drive elements for your machine, you are sure to find precisely the right products for your requirements in our scalable product portfolio.



Planetary gearboxes



Shaft-mounted helical gearboxes, helical gearboxes and bevel gearboxes

Helical gearboxes, shaft-mounted helical gearboxes and bevel gearboxes

	Helical gearboxes	Shaft-mounted helical gearboxes
		
	g500-H	g-500-S
Output range with assigned three-phase AC motors	0.08 to 73.7 Hp (0.06 to 55 kW)	0.12 to 73.7 Hp (0.09 to 55 kW)
Translations	3 - 370	3 - 500
Rated torque	398 to 123,910 lb-in (45 to 14,000 Nm)	1151 to 168,164 lb-in (130 to 19,000 Nm)
Torque densities	Medium	Medium
Efficiency	High	High
Backlash	Low	Low
Number of different frame sizes available	13	15
Shaft designs		
Solid shaft	●	●
Hollow shaft		●
Shrink disc		●
Flange shaft		
Designs		
Foot mounting	●	●
Flange mounting	●	●

● = standard □ = option ▲ = version

Planetary gearboxes

Bevel gearboxes	Planetary gearboxes	
		
g500-B	g700	MPR/MPG
0.08 to 73.7 Hp (0.06 to 55 kW)	0.33 to 35.1 Hp (0.25 to 26.2 kW)	0.33 to 35.1 Hp (0.25 to 26.2 kW)
5 - 360	3 - 512	3 - 100
398 to 117,015 lb-in (45 to 20,000 Nm)	177 to 7080 lb-in (20 to 800 Nm)	442.53 to 1770.14 lb-in (50 to 200 Nm)
Medium	High	High
High	High	High
Low	Low	Very Low
12	44 [5]	4 each
•	•	•
•		
•		
		•
•		
•	•	•

We are excited to help get your ideas moving forward! Learn more about our approach, our way of thinking, our vision and how we can make things easier for you in future. Please feel free to contact us directly or visit us at:

**www.
Lenze.
com**

